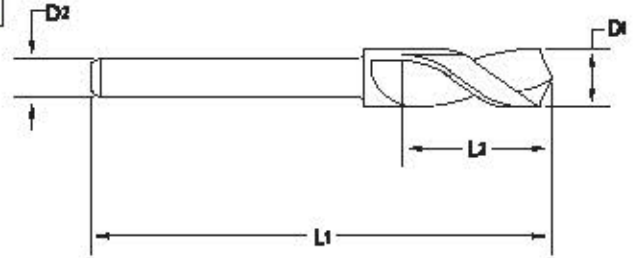


Twister® GP Series 306



- Drills available with color coded depth setting rings upon request.



Tool No.	EDP	Diameter			Shank		DAL		Flute Length		Stock Status	
		D1			D2		L1		L2		• Stocked	
		Inch/Wire	mm	Decimal	Inch	mm	Inch	mm	Inch	mm	o Non-Stocked	
30612600	36003		3.20	.1260		3.175		38		12.2		•
30612800	36005		3.25	.1280		3.175		38		12.2		o
30612850	36007	30		.1285	1/8		1-1/2		.480			•
30612990	36009		3.30	.1299		3.175		38		12.2		•
30613190	36011		3.35	.1319		3.175		38		12.2		•
30613390	36013		3.40	.1339		3.175		38		12.2		o
30613580	36015		3.45	.1358		3.175		38		12.2		o
30613600	36017	29		.1360	1/8		1-1/2		.480			•
30613780	36019		3.50	.1378		3.175		38		12.2		o
30613980	36021		3.55	.1398		3.175		38		12.2		o
30614050	36023	28		.1405	1/8		1-1/2		.480			•
30614060	36025	9.64		.1406	1/8		1-1/2		.480			•
30614170	36027		3.60	.1417		3.175		38		12.2		o
30614370	36029		3.65	.1437		3.175		38		12.2		o
30614400	36031	27		.1440	1/8		1-1/2		.480			•
30614570	36033		3.70	.1457		3.175		38		12.2		o
30614700	36035	26		.1470	1/8		1-1/2		.480			o
30614760	36037		3.75	.1476		3.175		38		12.2		o
30614950	36039	25		.1495	1/8		1-1/2		.480			•
30614960	36041		3.80	.1496		3.175		38		12.2		o
30615160	36042		3.85	.1516		3.175		38		12.2		o
30615200	36043	24		.1520	1/8		1-1/2		.480			•
30615350	36045		3.90	.1535		3.175		38		12.2		o
30615400	36047	23		.1540	1/8		1-1/2		.480			o
30615550	36049		3.95	.1555		3.175		38		12.2		•
30615620	36051	5.02		.1562	1/8		1-1/2		.480			•
30615700	36053	22		.1570	1/8		1-1/2		.480			o
30615750	36055		4.00	.1575		3.175		38		12.2		o
30615900	36057	21		.1590	1/8		1-1/2		.480			•
30615940	36059		4.05	.1594		3.175		38		12.2		o
30616100	36061	20		.1610	1/8		1-1/2		.480			o
30616140	36063		4.10	.1614		3.175		38		12.2		o
30616340	36065		4.15	.1634		3.175		38		12.2		o
30616540	36067		4.20	.1654		3.175		38		12.2		o
30616600	36069	19		.1660	1/8		1-1/2		.480			•
30616730	36071		4.25	.1673		3.175		38		12.2		o

Inch	
D1	Tolerance
.1285 - .2570	+0/- .0005
L1	Tolerance
.1285 - .2570	+/- .005
D2	Tolerance
.1285 - .2570	+0/- .0005

Metric (mm)	
D1	Tolerance
3.20 - 6.35	+0/- .013
L1	Tolerance
3.20 - 6.35	+/- .130
D2	Tolerance
3.20 - 6.35	+0/- .013

